



Pos.	Description	Material, Type	Size
1	Control cabinet IWS	Steel	300x500
2	Control cabinet base	PE100	300x550
3	Cover, insulated	PE	D700
4	Service opening, insulated	PE	D700
5	Tank cylinder, double wall	PE100	ID1000, SN2
6	Lifting chain	AISI316	3 mm
7	Cable inlet pipe	PE100	2xD50 + 2xD32 SDR17
8	Auto-coupling	Ductile iron, epoxy coating	DN50, 2"
9	Non return valve, NBR ball	Ductile iron, epoxy coating	DN50, 2"
10	Ball valve (american nut)	AISI316	DN50, 2"
11	Pressure pipe	AISI316	DN50-1 1/2"
12	Outlet pipe	PE100	D50 SDR17
13	Inlet pipe	PE100	D160 SDR33
14	Pump	without floating switch	H _{max} =.....m, Q _{max} =.....m ³ /h
15	Bottom	PE100	20 mm
16	Bolts, nuts, washers	AISI316	M8, M16
17	Floating switch	-	2xMS1
18	Hydrostatic level sensor tube	PE100	D110 SDR33

Outlet pipe distance from Ground Surface	H1 =mm
Inlet pipe distance from Ground Surface	H2 =mm
Inlet pipe diameter	D2 =mm
Inlet pipe distance from Bottom	H3 =mm
Inlet angle (measured clockwise from OUTLET)	α =°
Control cabinet angle (measured clockwise from OUTLET)	β =°
Pumba designation / code

Drawn:	E.Ehala	Pumping Station ID1000 STRONG Plastic cover / 2 pumps		
Approved:	J.Karolin			
www.iwsgroup.ee		Mass: kg	Product code:	Rev.
Innovative Water Systems		NA	500920	2