





Pos.	Description	Material, Type	Size	
1	Cover	Ductile iron	DN500, 40t	
2	Service opening (cuff)	PE	D700/500	
3	Tank cylinder, double wall	PE100	ID700, SN2	
4	Lifting chain			
5	Cable inlet pipe			
6	Auto-coupling	Ductile iron, epoxy coating	DN50, 2"	
7	Non return valve, NBR ball	Ductile iron, epoxy coating	DN50, 2"	
8	Ball valve (american nut)	AISI316	DN50, 2"	
9	Pressure pipe	AISI316	DN50, 2"	
10	Outlet pipe	PE100	D63 SDR17	
11	Inlet pipe	PE100	D2 SDR33	
12	Pump	with floating switch	H _{max} =m, Q _{max} =m3/h	
13	Bottom	PE100	20 mm	
14	Bolts, nuts, washers	AISI316	M8, M16	
15	Alarm device	Optional	□ YES / NO □	

Outlet pipe distance from Ground Surface	H1 =	mm	
Inlet pipe distance from Ground Surface	H2 =	mm	
Inlet pipe diameter	D2 =	mm	
Inlet pipe distance from Bottom	H3 =	mm	
Inlet angle (measured clockwise from OUTLET)	α =	٥	
Pumba designation / code			

Drawn: E.Ehala		Pumping Station ID700 STRONG				
Approved:	J.Karolin		Cast iron cover / 1 pump			
	•	www.iwsgroup.ee	Mass: kg	Product code:		Rev.
Innovative Water Systems			NA	500700	/ order form	2