

DECLARATION OF CONFORMITY NO 2019/1VP

Producer: Innovative Water Systems Ltd,

Aruküla tee 65, Jüri 75301, Harjumaa, Estonia

Standard: Factory standard 12050 small pumping stations

Product name: PE STRONG SMALL PUMPING STATIONS

Product material: Polyethylene (HDPE)

Nominal diameter: ID700, 1000 mm

Ring stiffness class: SN2 (2 kN/m²)

Ring stiffness test according to standard EVS-EN ISO 9969 Thermoplastics pipes – Determination of ring stiffness

Area of usage: Wastewater, greywater and rainwater pumping

Special conditions: Installation according to pumping station installation guidelines or project issued

by project designer. Lowest installation temperature up to -15 °C

Characteristic	Unit	Value	Standard
Density	kg/m³	>950	ISO 1183
Elastic modulus (short-term)	MPa	900 - 1000	ISO 527
Tensile strength	MPa	≥24	ISO 527
Thermal expansion factor	mm/m°C	0,18	
Ring stiffness	kN/m²	2 - 16	ISO 9969
Thermal conductivity	W/m°C	~0,40	
Temperature endurance	°C	max +45	long-term
Temperature endurance	°C	max +80	short-term







