





Pos.	Description	Material, Type	Size	
1	Cover	Ductile iron	DN500, 40t	
2	Service opening, insulated	PE	D700	
3	Tank cylinder, double wall	PE100	ID700, SN2	
4	Lifting chain	AISI316	3 mm	
5	Cable inlet pipe	PE100	D50 SDR17	
7	Auto-coupling	Ductile iron, epoxy coating	1 1/2" 2"	
6	Non return valve, NBR ball	Ductile iron, epoxy coating	DN40 DN50	
8	Ball valve	PPGF/PE100	DN40 DN50	
9	Pressure pipe	AISI316	DN40 DN50	
10	Outlet pipe	PE100	D50 SDR17 D63 SDR17	
11	Inlet pipe	PE100	D2 SDR33	
12	Pump	with floating switch	H <sub>max</sub> = m, Q <sub>max</sub> = m3/h	
13	Bottom	PE100	20 mm	
14	Bolts, nuts, washers	AISI316	M8, M16	
15	Alarm device Tank-Check RF-412	Optional	□ YES / NO □	

Pumba designation / code		
Inlet angle (measured clockwise from OUTLET)	α =	٥
Inlet pipe distance from Bottom	H3 =	mm
Inlet pipe diameter	D2 =	mm
Inlet pipe distance from Ground Surface	H2 =	mm
Outlet pipe distance from Ground Surface	H1 =	mm

Drawn:	A.Käärid	Pumping Station ID700 STRONG Iron cover / 1 pump		
Approved:	J.Karolin			
www.iwsgroup.ee			Product code:	Rev.
Innovativ	e Water Systems	NA	500700	0